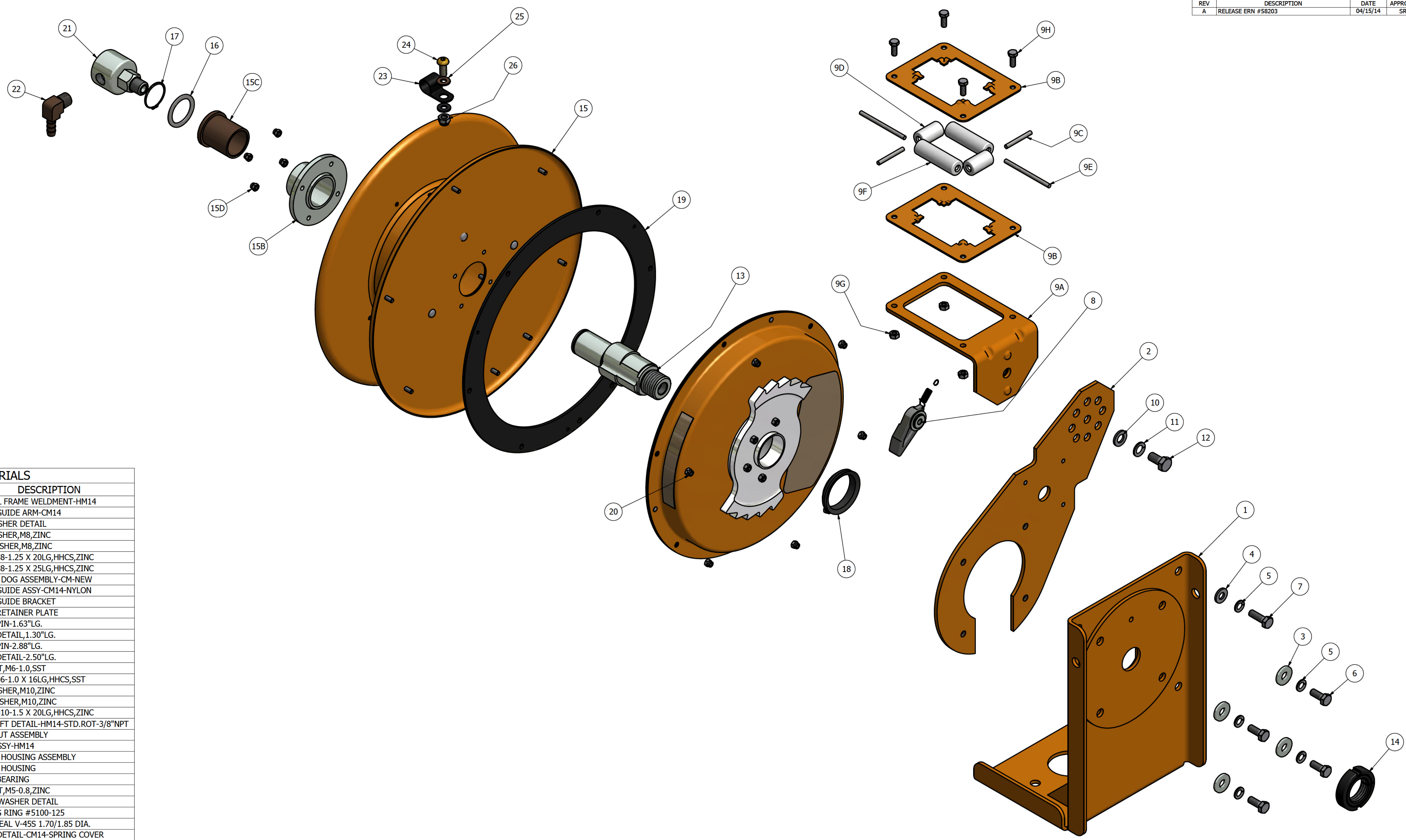


FSM NO. 8  
 DWG NO. HM14-6  
 SHIT 1  
 NOTES

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
A	RELEASE ERN #58203	04/15/14	SRK



### BILL OF MATERIALS

ITEM	QTY	PART NUM	DESCRIPTION
1	1	032631	VERTICAL FRAME WELDMENT-HM14
2	1	054601	ROLLER GUIDE ARM-CM14
3	4	036013	FLAT WASHER,DETAIL
4	1	028974	FLAT WASHER,M8,ZINC
5	5	023279	LOCK WASHER,M8,ZINC
6	4	027887	SCREW M8-1.25 X 20LG,HHCS,ZINC
7	1	029343	SCREW M8-1.25 X 25LG,HHCS,ZINC
8	1	054625	LOCKING DOG ASSEMBLY-CM-NEW
9	1	024466	ROLLER GUIDE ASSY-CM14-NYLON
9A	1	024467	ROLLER GUIDE BRACKET
9B	2	024468	ROLLER RETAINER PLATE
9C	2	024469	ROLLER PIN-1.63"LG.
9D	2	024470	ROLLER DETAIL,1.30"LG.
9E	2	024471	ROLLER PIN-2.88"LG.
9F	2	024472	ROLLER DETAIL-2.50"LG.
9G	4	028271	ESNA NUT,M6-1.0,SST
9H	4	03508704	SCREW M6-1.0 X 16LG,HHCS,SST
10	1	018972	FLAT WASHER,M10,ZINC
11	1	028138	LOCK WASHER,M10,ZINC
12	1	028131	SCREW M10-1.5 X 20LG,HHCS,ZINC
13	1	027485	MAINSHAFT DETAIL-HM14-STD.ROT-3/8"NPT
14	1	021484	CLAMP NUT ASSEMBLY
15	1	024294	SPOOL ASSY-HM14
15A	1	028061	BEARING HOUSING ASSEMBLY
15B	1	028065	BEARING HOUSING
15C	1	028062	FLANGE BEARING
15D	4	028144	ESNA NUT,M5-0.8,ZINC
16	1	027456	THRUST WASHER DETAIL
17	1	107185	RETAINING RING #5100-125
18	1	025032	V-RING SEAL V-45S 1.70/1.85 DIA.
19	1	021494	GASKET DETAIL-CM14-SPRING COVER
20	7	028144	ESNA NUT,M5-0.8,ZINC
21	1	604123	SWIVEL JOINT-.375-4000 PSI-TALCO
22	1	024497	HOSE BARB,90,1/2"NPT
23	1	604128	CABLE CLAMP-ARDEN-.68"DIA.
24	1	023304	SCREW .31-18UNC X .75,SBHCS,ZINC
25	2	101206	FLAT WASHER,.25,ZINC
26	1	P06-01	ESNA NUT,.31-18UNC,ZINC
27	1	05611801	SPRING MOTOR REPLACEMENT KIT-MODEL A
27	1	05611802	SPRING MOTOR REPLACEMENT KIT-MODEL B
27	1	05611803	SPRING MOTOR REPLACEMENT KIT-MODEL C
27	1	05611811	SPRING MOTOR REPLACEMENT KIT-MODEL U

UNLESS OTHERWISE NOTED ALL DIMENSIONS ARE INCHES. TOLERANCES AS FOLLOWS: DECIMAL .X ± .1 DECIMAL .XX ± .03 DECIMAL .XXX ± .010 ANGLES DEG-MIN ± 1'00"	APPLICATION		GLEASON REEL CORP. MAYVILLE, WISCONSIN Inventor Drawing
	NEXT ASSY	SIM TO	
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