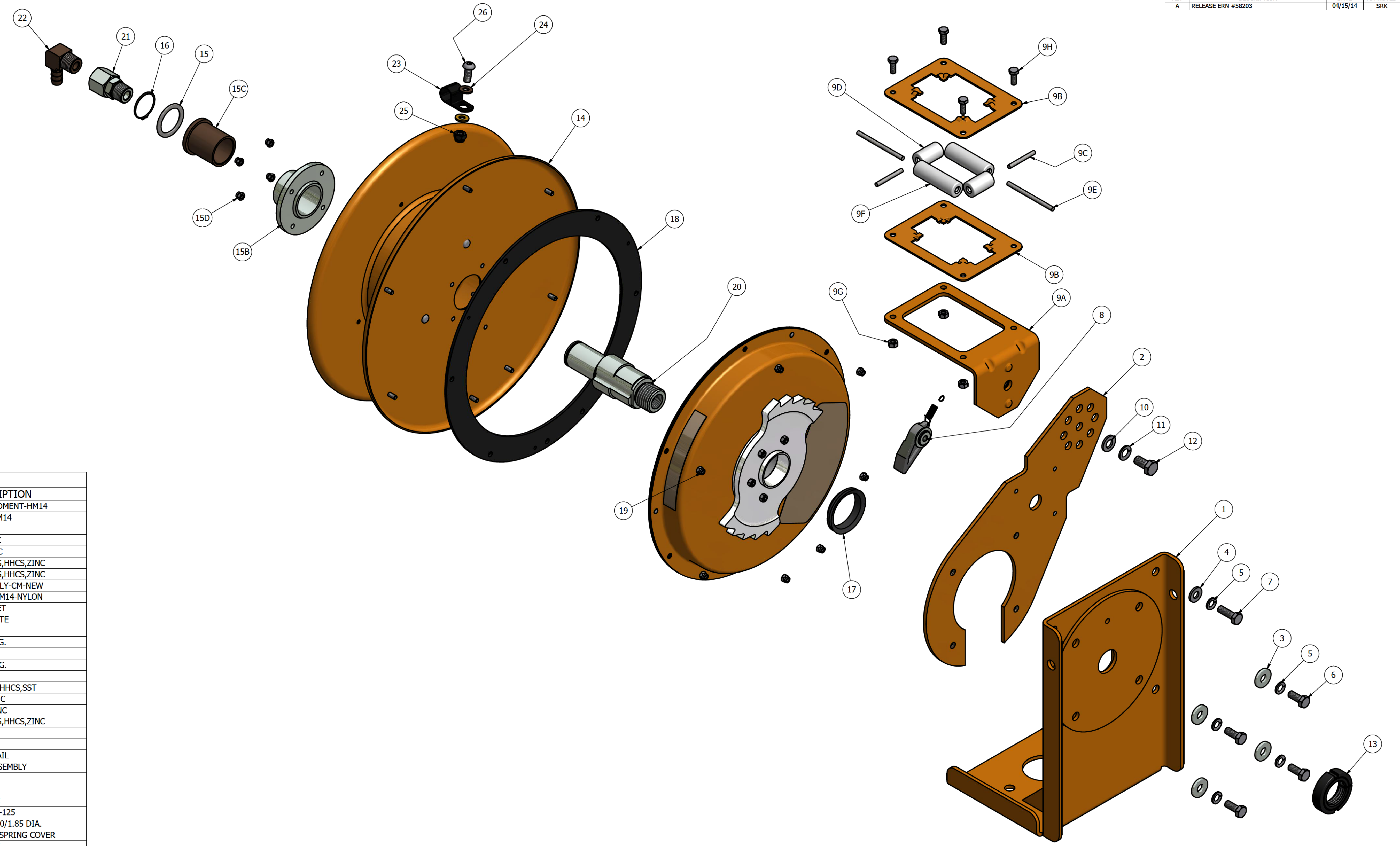


FSCM NO. 8
 DWG NO. HM14-8
 SHEET 1

REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
A	RELEASE ERN #58203	04/15/14	SRK

NOTES

D
C
B
A



BILL OF MATERIALS			
ITEM	QTY	PART NUM	DESCRIPTION
1	1	032631	VERTICAL FRAME WELDMENT-HM14
2	1	054601	ROLLER GUIDE ARM-CM14
3	4	036013	FLAT WASHER DETAIL
4	1	028974	FLAT WASHER, M8, ZINC
5	5	023279	LOCK WASHER, M8, ZINC
6	4	027887	SCREW M8-1.25 X 20LG, HHCS, ZINC
7	1	029343	SCREW M8-1.25 X 25LG, HHCS, ZINC
8	1	054625	LOCKING DOG ASSEMBLY-CM-NEW
9	1	024466	ROLLER GUIDE ASSY-CM14-NYLON
9A	1	024467	ROLLER GUIDE BRACKET
9B	2	024468	ROLLER RETAINER PLATE
9C	2	024469	ROLLER PIN-1.63"LG.
9D	2	024470	ROLLER DETAIL, 1.30"LG.
9E	2	024471	ROLLER PIN-2.88"LG.
9F	2	024472	ROLLER DETAIL-2.50"LG.
9G	4	028271	ESNA NUT, M6-1.0, SST
9H	4	03508704	SCREW M6-1.0 X 16LG, HHCS, SST
10	1	018972	FLAT WASHER, M10, ZINC
11	1	028138	LOCK WASHER, M10, ZINC
12	1	028131	SCREW M10-1.5 X 20LG, HHCS, ZINC
13	1	021484	CLAMP NUT ASSEMBLY
14	1	024294	SPOOL ASSY-HM14
15	1	027456	THRUST WASHER DETAIL
15A	1	028061	BEARING HOUSING ASSEMBLY
15B	1	028065	BEARING HOUSING
15C	1	028062	FLANGE BEARING
15D	4	028144	ESNA NUT, M5-0.8, ZINC
16	1	107185	RETAINING RING #5100-125
17	1	025032	V-RING SEAL V-45S 1.70/1.85 DIA.
18	1	021494	GASKET DETAIL-CM14-SPRING COVER
19	7	028144	ESNA NUT, M5-0.8, ZINC
20	1	02748502	MAIN SHAFT DETAIL-HM14-1/2 HOSE
21	1	024513	SWIVEL JOINT, 1/2"NPT, STRAIGHT
22	1	101539	HOSE BARB, .50"NPT
23	1	604129	CABLE CLAMP-ARDEN-.81"DIA.
24	2	101206	FLAT WASHER, .25, ZINC
25	1	P06-01	ESNA NUT, .31-18UNC, ZINC
26	1	023304	SCREW .31-18UNC X .75, SBHCS, ZINC
27	1	05611801	SPRING MOTOR REPLACEMENT KIT-MODEL A
27	1	05611802	SPRING MOTOR REPLACEMENT KIT-MODEL B
27	1	05611803	SPRING MOTOR REPLACEMENT KIT-MODEL C
27	1	05611811	SPRING MOTOR REPLACEMENT KIT-MODEL U

UNLESS OTHERWISE NOTED ALL DIMENSIONS ARE INCHES. TOLERANCES AS FOLLOWS: DECIMAL .XX ± .01 DECIMAL .XXX ± .003 DECIMAL .XXXX ± .010 ANGLES DEG-MIN ± 1'00"	APPLICATION		GLEASON REEL CORP. MAYVILLE, WISCONSIN Inventor Drawing
	NEXT ASSY	SIM TO	
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DO NOT SCALE DRAWING!			SHEET 1 OF 1



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